Technical Data Sheet

Bmc 2270

Thermoset Polyester
LyondellBasell Industries
Engineering Plastics

Product Description
BMC 2270 molding compound is a mineral filled, glass-fiber-reinforced polyester compound suitable for compression and transfer molding. It is a general purpose material with medium impact strength and wet insulation resistance. Typical applications include distributor caps and rotors. BMC 2270 molding compound is produced in extruded form in a range on industrial colors. It is available in logs up to 12 inches in length or as precut slugs, of specific weight, in diameters from 1" to 2 ½". Within this range, smaller diameters are supplied as multiple extrusions and weight tolerances are plus or minus 5% up to a maximum of plus or minus 15 grams.

General		
Filler / Reinforcement	• Glass\Mineral	
Features	• General Purpose	• Medium Impact Resistance
Uses	• Automotive Applications	• Automotive Electronics
Appearance	• Colors Available	
Forms	• BMC - Bulk Molding Compound	
Processing Method	• Compression Molding	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.86	1.86 g/cm³	ASTM D792
Water Absorption (24 Hr, 73°f (23°c))	0.12 %	0.12 %	ASTM D570
Mechanical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Tensile Strength (Yield, Compression Molded)	6000 psi	41.4 MPa	ASTM D638
Flexural Strength (Compression Molded)	17500 psi	121 MPa	ASTM D790
Compressive Strength	23500 psi	162 MPa	ASTM D695
Impact	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Notched Izod Impact (Compression Molded)	3.5 ft·lb/in	190 J/m	ASTM D256
Hardness	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Barcol Hardness	30	30	ASTM D2583
Thermal	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed, Compression Molded	500 °F	260 °C	
Electrical	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Dielectric Strength (Method A (short-time))	380 V/mil	15 kV/mm	ASTM D149
Dielectric Constant (60 Hz)	5.30	5.30	ASTM D150
Dissipation Factor (60 Hz)	0.018	0.018	ASTM D150
Arc Resistance	190 sec	190 sec	ASTM D495
Comparative Tracking Index (CTI)	500 V	500 V	UL 746A
Flammability	**Nominal Value (English)**	**Nominal Value (SI)**	**Test Method**
Flame Rating			UL 94
0.06 In (1.6 Mm)	V-0	V-0	
0.13 In (3.2 Mm)	V-0	V-0	
0.25 In (6.4 Mm)	V-0	V-0	

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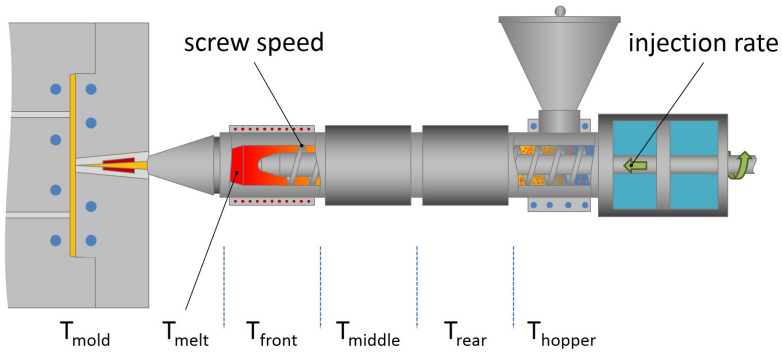

Injection	Nominal Value (English)	Nominal Value (SI)
Mold Temperature	280 to 330 °F	138 to 166 °C

Notes

These are typical property values not to be construed as specification limits.